

# Power Threading Machines



### MODEL 1215 THREADING MACHINE

- Compact, lightweight design.
- One-piece aluminum housing.
- Two easy-to-use carrying handles.
- Integral foot switch hanger.
- Powerful motor and transmission.
- Through die head oiling.
- Adjustable oil flow control.
- Approved to CSA/ UL standards (115V)

### SPECIFICATIONS

- Pipe Capacity – ¼"-1 ½" (6mm-37mm)
- Bolt Capacity – 5/16"-1" (6mm-25mm)
- Motor Control – On/off heavy-duty switch and integral foot switch
- Front Chuck – Hammer type with replaceable rocker action jaw inserts
- Rear Centering Device – Cam action
- Oiling – Through die head adjustable
- Pump – Self-priming constant flow, gerotor type

Catalog No.	Model No.	Description	RPM	Voltage	Frequency	Phase	Motor Type	Amp Draw	Power	Weight	
			RPM	V	Hz	Phase	Motor Type	A	Power	lb.	kg
61142	1215	½" - 1 ½" NPT Hammer Chuck Machine	44	115	60	1	Universal	24	½ HP	80	36

### Standard Equipment

Catalog No.	Model No.	Description	61142 1215
97065	811A	NPT Die Head Quick-Open R.H.	I
47745	-	½" - ¾" Universal Alloy Die Set	I
47750	-	1" - 2" Universal Alloy Die Set	I
58657	732	Cutter Assembly	I
34612	344	½" - 2" Reamer	I
70835	-	Nu-Clear Oil	I

### Accessories

Catalog No.	Model No.	Description	Weight	
			lb.	kg
61187	1203	Tripod Stand	15	-
62457	1219	Nipple Chuck, NPT For 1215	5 ¾	-
97045	531	Bolt Die Head Quick-Open R.H./L.H. ¼"-1"	7 ½	3.4
84537	816	½" - ¾" Semi-Automatic Die Head	13	5.9
84532	817	½" - 2" Semi-Automatic Die Head		

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